

Effect of Cold Working on the Broaching of Heat-
Resistant Materials, by N. F. Pronkin.

RUSSIAN, par. ~~STUJKA~~ ^{Instrument} ~~STUJKA~~, No 10, 1956,
PP 29-31.

DSIR/31557/CT

Sci - Engr
Mar 58

59,986

Sof'in, G. N.
REPARACION Y REVISION DEL CILINDRO DE UNA
PRENSA HIDRAULICA (Remont Tsilindra Gidropressa)
(Repair and Inspection of a Hydraulic Press Roll). 5p.
CID: 62-238.
Order from OTS, ETC or CID \$0.80 62-29238

Trans. in Spanish of Stanki I Instrument (USSR) 1956,
[v. 27] no. 11, p. 32.

DESCRIPTORS: *Hydraulic presses, Maintenance.

(Machinery, Fabrications and Accessory Equipment,
TT, v. 10, no. 8)

62-29238

- I. Sof'in, G. N.
- II. CID-62-238
- III. Centro de Información
y Documentación,
Madrid (Spain)

Office of Technical Services

Forming Cutters for Working Turbine Blades of Heat
Resistant Steel, by A. Klemekhinin.

RUSSIAN, per, Stanki i Instrument, Vol XXVII, No 12.
1956, pp 23-25. *CIA 64244,*

TIL Tr 4835

Sci - Engr
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61116 F-75-9133/4
59,178
DSIR 440 1A.824 (10-2)
SCA-57-12113

Design Calculations and Comparative Analysis of
the Rigidity of a Lathe Bed, by V. V. Kaminskaya,
D. N. Reshetov.

RUSSIAN, per, Stanki i Instrument, No 2, 1957,
pp 1-9.

DSIR LIU RTS 1236

SLA 60-1343: 61-19475

Sci - Engr

Aug 60

122,526

Hard Chromium Plating of Large Hitting Dies at
Normal Temperature, by M. E. Gol'shtain.

RUSSIAN, no per, Stanki i Instrument, Vol XXVIII,
No 4, 1957, pp 34, 35.

Henry Bratcher
No 3988
\$5.60

Sci - Eng
Sep 57

53,200

Manufacturing of Wood-Cutting Tools, by A. P.
Fol'schchuk.

RUSSIAN, per, Stanki i Instrument, Vol XXVIII,
No 4, 1957, pp 29, 30.

Henry Brucher
No 3998
\$2.50

Sci - Eng
Sep 57

53,201

Copy Milling Machine Operating According to Manual
print, by P. G. Abramovskiy, 17 pp,

RUSSIAN, pp, Serial 1 Instrument, No. 5, May 1959,
pp 3-6

ATIC F-18-9272/III

56,335

Sci - Engineering
Doc 57

Hand-Type Analog Mechanical Counting Machine, Model 10, by N. S. Bogdanov and V. N. Solovov, 1957.

RESEARCH, 1957, Stanki i Instrumenty, No. 5, May 1957.
ID 7-10

ASAC H-25-92/2/10

56,336

Sci - Engineering
Doc 57

United States Air Force, Springfield, Illinois, 1957
by H. H. Kinnaman and H. H. Kinnaman, Jr.
NATIONAL, New York & London, Inc. 5, 1957
pp 10-13

NEW YORK 22/12/1957

56,337

Ref. - Engineering
Ref. 51

Discoloration of Cutting Tools Made of Synthetic
Carbide With Cobalt and/or Nickel as Binders, by
N. F. Karakov, M. N. Andryanova.

Russian,
GERMAN, per, Stanki i Instrument, No 5, 1957,
pp 24-25.

Henry Bratcher 4334
\$2.00

Sci - Min/Mat
Oct 58

75, 711

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Effect of Structure of Titanium-Tungsten Carbide Compositions Upon the Life of Tool Tips, by P. K. Mikhailova.

RUSSIAN, per, Stanki I Instrument, Vol XXVIII, No 6, 1957, p 26.

Brutcher Tr 3966
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Sci - Min/Met

Apr 58

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Machine for Grinding Grains, Model 1000, 1957
RUSSIAN, not, Standard 1 Inst. No 6, 1957, p 36.

AF 117822

Sci - Eng

USSR - Econ

See 58

72.117

Hydraulic Coping Milling Machine, Model GM-200, 3 1/2".

RUSSIAN, ver, Stanki i Instrument, No 6, 1957, p 39.

AF 1170755

Sci - Engineering

Sep 58

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Rolling Threads With Rolls of Different
Diameters, by Deineko. UNCLASSIFIED

RUSSIAN, per, Stanki i Instrument, 1957, No 7,
pp 26-28.

Iron and Steel Inst Tr 967
(L2.10.0)

CSIR 0

Sci - Engr
Aug 58

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Calculation and Analysis of the Rigidity of the
Portal Frame and Cross-Rails of Vertical Boring
and Turning Machines; Plano-Milling Machines
and Planing Machines, by V. V. Kaminskaya,
D. N. Reshetov. USCL

RUSSIAN, per, Stanki i Instrument, Vol XXVII,
No 9, 1957, pp 1-9.

DSIR LLU RES 1238

(LL 2a. 61.)

Sci - Engr
Nov 59

100, 773

Means of Increasing Stability, Speed and Efficiency
of a Hydraulic Servo Drive, by V. A. Leshchenko,
15 pp.

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pp 10-14.

ATIC F-TS-9417/III

Sci - Engineering
Jun 58

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Hopper Loading Mechanisms and Their Classification. by
Kh. Ia. Finkel.

RUSSIAN, per, Stanki i Instrument, No 1, 1953, pp 1-3.

PERA

NLL M. 813

Jan 62

The above mentioned work was done in the USSR.

Working, per, Standard Instrument, No 20,
Dec 1957, pp 6-20; Standardizatsiya, No 5,
Sep/Oct 1957, pp 7-12, 25-27, Moscow.

(JPRS) DC-1382 ~~1501-10-000-1000~~

USSR

Eccon - Machine Tool building, Instruments

Feb 59

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Effect of Iron on the Properties of the
Bronze Layer of Bimetallic Compounds, by
E. M. Mordukhova, et al. UNCL

RUSSIAN, per, Stanki i Instrument, No 1, 1958,
pp 21-23.

DBIR LIU M.315

(loan)

USRR
Econ - Ceramic industries
Apr 60

112, 717

Improved Locking Devices for Interchangeable
Pushes for Taps, by M. P. Kozlov. UNCL

RUSSIAN, prr, Stanki i Instrument, No 1, 1958,
p 34.

DSIR LIU M.810

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Sci - Engr
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A New Tool Design and the Self-Curling of
Chips, by V. Bernavski. USCL

RUSSIAN, per, Stanki 1 Instrument, No 2,
1958, pp 1-5.

DSIR LUU M.(09

(loan)

Sci - Engg
Apr 60

112,678

RUSSIAN & FRENCH
OTS TT-62-26729

Calculation of Strength Characteristics of
Cutting Edges of Tools, by M. I. Klushin.
UNCL

RUSSIAN, par, Stanki i Instrument, No 2, 1958,
pp 5-7.

DSIR LRU M.820

RUSSIAN -to FRENCH
OTS TT-62-20747

(loan)

112,681

Sci - Eng
Apr 60

The Development of Corrosion for Metal Cutting,
by V. Yu. Ranzochin, M. A. Rura. URCL

RUSSIAN, per, Stanki i Instrument, No 2, 1958,
pp 12-14.

DSIR LII M.305

(loan)

112,683

Doc. - Engr
Apr 60

PROGRAMME Control of Curvilinear Surfaces,
by V. M. Kiselev. UMCL

RUSSIAN, per, Stanki 1 Instrument, No 2, 1958,
pp 18-21.

DSIR LLJ M.819

(loan)

Box - Ingr
Apr 60

112,680

Modern Methods of Grinding Rectilinear
Slideways of Machines, by M. O. Yakobson.
UDCL

RUSSIAN, per, Stanki i Instrument, No 2,
1958, pp 21-24.

DSIR LIU M.806

(loan)

Sci - Engr
Apr 60

112,685

Chamfering Tool for a Boring Machine, by
I. I. Andreyev, I. K. Liunikov. UNCL

RUSSIAN, per, Stanki i Instrument, No 2,
1958, pp 37.

DSIR LLJ M.804

Sci - Engr
Apr 60

(loan)

112,675

Zekharensko, I. P.
 INFLUENCE OF THE AMOUNT OF BACK TAPER
 OF TAPS ON THE QUALITY OF THE THREAD
 CUT (Vliyaniye Zatylovaniya Metchikovy po Profilyu
 na Kachestvo Nareznymy Rez'by) by I. P. Zekharenskiy
 [1962] (6) (foreign text included) [CSISB 1 Trans]
 no. 5642

Order from: OIS or SIA SL 10

62-32241

Trans. of Soviet Instrument (UTB) 1958 (v. 29)
 no. 4, p. 12-13.

DESCRIPTORS: *Taps, *Cutting tool, *Screw thread,
 Nuts (Mechanical Surfaces, Finishes, Coatings
 Quality control)

Experiments showed that the normal wear of the tap
 does not affect the effective diameter of the nut; there
 (Machinery, Fabrications and Accessory Equipment,
 TT, v. 8, no. 8)
 (over)

62-32241

I. Zekharensko, I. P.
 II. CSISB Trans-5642
 III. Commonwealth Scientific
 and Industrial Research
 Organization, Australia

Office of Technical Services

A Machine for Milling Rubber, by G. P.
Kupriakov. UNCL

ENGLISH, per, Stanki i Instrument, No 4, 1958,
pp 36-.

DSIR LNU M.812

(loan)

UNCL

Book - Ceramic industries

Apr 60

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Machine for Applying Abrasive to Polishing
Wheels, by A. G. Tolmachev. UNCL

RUSSIAN, per, Stanki i Instrument, No 4, 1958,
pp 36-.

DSIR LLU N.817

(loan)

Sci - Engr
Apr 60

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Ultrasonic Erosion and Its Relation to the
Vibration Characteristics of the Tool, by
V. I. Dikunhin, V. M. Barke. USSR

RUSSIAN, per, Stanki i Instrument, No 5, 1958,
pp 19-22.

DSIR LLU M.314

(loan)

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Sci - Engr

Apr 60

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KRO/00000000

Sci - Eng
Jan 50

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Vibration Stability of a Flattened (Cantilever)
Spring Bar, by Yao Li-pin. UECI.

RUSSIAN, per, Stanki 1 Instrument, No 5, 1958,
pp 27, 28.

DSIR LLO M.816

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Sci - Eng
Apr 60

112, 686

Design, by Mr. V. K. Kuznetsov, M. K. Kuznetsov

RUSSIAN, per, Standard Instrument, No 6, 1954.
PP 7-12.

DSIR LLU M.802
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Sci - Engr

Aug 60

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The Effect of Cooling Media on Tool Life and
Surface Finish, by V. M. Zaitsev.

RUSSIAN, per, Stanki 1 Instrument, No 6, 1958,
pp 12-14.

DSIR LLU M.807
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Sci - Engr

Sep 60

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Machining Tests on Heat-Resisting Steels With High-
Pressure Cooling, by V. A. Krivoukhov, A. I. Markov.
UNCL

RUSSIAN to GERMAN, per, Stanki i Instrument,
No 6, 1958, pp 14, 15.

Verein Deutscher Eisenhuettenleute
Duesseldorf
Breite Strasse 27
Germany

Hardening Steel With High Frequency Heating, by
M. Morozova, F. R. Florensova.

JSSIAN, per, Stanki i Instrument, No 6, 1958,
p 28-31.

DSIR LLU M.801
(loan)

ci - Min/Met

cc 60

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The Study of Working of Components. by L. V.
Shtern.

RUSSIAN, per, Stanke i Instrument, No 7,
1958, pp 7-15.

DSIR LIA H.000
(loan)

Sci - Eng

Aug 60

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Use of Self-Locking Transmissions in the Feed
Mechanisms of Machine-Tools, by V. L. Veits.

RUSSIAN, per, Stanki i Instrument, No 7, 1958,
pp 15-17.

C.S.I.R.O.

Sci

May 60

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Grinding Limits of the Teeth of Draw-Type Broaching
Machines and Calculation of Their Pitch, by
P. G. Balyura.

RUSSIAN, per, Stanki 1 Instrument, No 8, 1958,
pp 28-30.

C.S.I.R.O.

Sci

May 60

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Hydro-Dynamic Calculations for Slideways With
Linear or Circular Movement, by G. A. Levit.

RUSSIAN, per, Stanki i Instrument, No 9, 1958,
pp 5-10.

DSIR LLU M.818
(loan)

Sci - Phys

Oct 60

128,746

Working Principles of the VPRR-2 Instrument
for Determining Cutting Conditions on Metalworking
tools, by V. I. Loskutov. UNCL

RUSSIAN, per, Stanki i Instrument, No 10, 1958,
pp 20-22.

DSIR LLU RTS 1005
7s.6d.

Sci - Engr
May 59

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- 33.

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An Electromagnetic Method of Testing Hardened
Surfaces for Quality, by B. A. Kuznetsov.

RUSSIAN, per, Stanki i Instrument, Vol XXIX,
No 12, 1958, pp 27-29.

HB 4922

Sci - Electron

Feb 61

145,046

Device for Electrosark Stamping by A. I.
Chernyshenko.

RUSSIAN, Stanki I Instrument, Vol 21, 1950, No 11,
pp 35-36.

Brutcher: Tech Tr No 2836

STANKI I INSTRUMENT
(Machines and Tooling - monthly)
Translation begins with 1959,
Vol. 21, No. 1
Lag time: 2 months
Order from: PERA
Production Engineering
Research Association
Melton Mowbray, Leics. LE13 OPB
1970: £ 9.00/year within the U.K.
£ 13.10/year outside the U.K.
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Back issues from 1962 to 1969 half price
(sea mail postage included)

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Friction Coefficients of Materials for Guide
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PHIL-PT-64-1179

Sci-88/21
Jun 65

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Machine Construction in China, by I. P. Angreyev
USCI.

PROCEEDINGS, 1959, Soviet 1 Instrument, No 5, 1959,
pp 33-34.

LIN To Bul Sep 59

FE - China
Econ
Oct 59

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STANKI I INSTRUMENT VOL XXXI, 1960, NOS. 10, 11, 12.
VOL XXXII, 1961 NOS. 1 - 12.
VOL XXXIII 1962 Nos 1- 7

COVER - COVER: PRODUCTION ENGINEERING RESEARCH ASSOC.

AVAIL LY SERIALS

Life of Drills ~~xxxx~~ Extended by Chemical
Nickel Plating, by P. T. Basko.

RUSSIAN, per, Stanki i Instrument, No 1,
1963, p 43.

HB 5855

Sci-M/M
Apr 63

229,381

PRODUCTION OF ~~AMB~~AUTOMATIC LINES TO BE SPEEDED
UP IN EVERY WAY, 9 PP.

RUSSIAN, PER, STANKI I ~~XX~~ INSTRUMENT, NO 3,
MAR 1963, PP 1-3.

JPRS 19082

USSR-ECON
SCI-MAT & METAL
MAY 63

229,966

UNIVERSAL MILLING MACHINES, BY M. I. LESNITSKIY,
4 pp.

RUSSIAN, PER, STANKI I INSTRUMENT, NO 7, JULY 1963,
PP 42-44.

JPRS 20916

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ECON
SEP 63

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Factors Affecting Cutting Temperatures During
the Broaching of Cast Iron With Hard-Metal
Tools, by S. I. Zhitnitskii.

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RB 6118

Sci-Dev

243,945

Dec 63

Progress of Machine Tool Building In the Last Decade, by 5 pp.

RUSSIAN, per, Stanki i Instrument, No 11, 1963, pp 1, 2.

JPRS 22954

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Jan 64

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New Electronic Computers for Engineering and
Planned-Economy Calculations, by V. I. Loskutov,
8 pp.
RUSSIAN, per, Stanki i Instrument, No 1, 1964,
pp 26-28. 9695090
FTD-TT-64-631

Sci - Elec
Nov 64

269,094

STANKI I INSTRUMENT VOL XXXI, 1960, NOS. 10, 11, 12.
VOL XXXII, 1961 NOS. 1 - 12.
VOL XXXIII 1962 Nos 1- 7

COVER - COVER: PRODUCTION ENGINEERING RESEARCH ASSOC.
AVAIL LY SERIALS

Life of Drills ~~Extan~~ Extended by Chemical
Nickel Plating, by P. T. Basko.

RUSSIAN, per, Stanke i Instrument, No 1,
1963, p 43.

HB 5855

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Apr 63

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PRODUCTION OF ~~XXX~~AUTOMATIC LINES TO BE SPEEDED
UP IN EVERY WAY, 9 PP.

RUSSIAN, PER, STANKI I ~~XX~~ INSTRUMENT, NO 3,
MAR 1963, PP 1-3.

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UNIVERSAL MILLING MACHINES, BY M. I. LESNITSKIY,
4 PP.
RUSSIAN, PER, STANKI I INSTRUMENT, NO 7, JULY 1963,
PP 42-44.

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Factors Affecting Cutting Temperatures During
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Tools, by S. I. Zhitnitskii.

RUSSIAN, per, Stanki i Instrument, No 8, 1963,

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Progress of Machine Tool Building In the Last Decade, by 5 pp.

RUSSIAN, per, Stanki i Instrument, No 11, 1963, pp 1, 2.

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Jan 64

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NEW Electronic Computers for Engineering and
Planned-Economy Calculations, by V. I. Loskutov,
8 pp.
RUSSIAN, per, Stanki i Instrument, No 1, 1964,
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Machine Tool Building in the USSR,
by P. M. Penkov, 29 pp.
RUSSIAN, per, Stanki i Instrument, No 3,
1964, pp 8-17.
JPRS 25179

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New Levels of Development in the Machine
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New Developments in Machine Tool Industry,
6 pp.

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1964, pp 1-3.

JPRS 27589

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Jan 65

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Development of Precision Machine-tool Industry,
5 pp.

RUSSIAN, per, Stanki i Instrument, No 10,
1964, pp 1-2.

JPRS 27531

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Jan 65

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(NY-7022)

MACHINE TOOLS WITH PROGRAM CONTROL, BY V.
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1960, PP 32-73.

JPRS 13631

SIC - ENGR
MISC - CYBERNETICS
MAY 62

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Prokopovich, A. E.
MACHINE-TOOL CONSTRUCTION IN THE U.S.S.R.
(1959-65) tr. by David Carmel. 1963, 92p.
PL-480 Comm.

Order from OTS \$1.00

63-11000

Trans. of mono. Stankostroenie v 1959-65 GG.,
Moscow, 1959 [153p.].

DESCRIPTORS: *Machine tools, Machine tool industry,
Industrial production, Automation.

The book deals with the present [1959] state of Soviet
machine-tool construction and the prospects of its de-
velopment in the seven-year period (1959-1965).
Particular attention is paid to problems of machine-
tool automation as well as of automation of complete
production cycles. It contains tables and figures,
numerous illustrations of recent types of machine tools
(Machinery, Fabrications and Accessory Equipment,
TT, v. 10, no. 9)
(over)

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- II. PL-480 Comm (63-11000)
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Office of Technical Services

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Sci - Aero
May 64

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(11/10/77)

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FTD-77-62-1-41 8-22-77

See - Space Res

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Man Prior to Starting Into Space, by Val. Yegor,
A. Scriov, 5 pp.

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Flight to Mars is Becoming a Reality, by
L. I. Sedov, 5 pp.
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Artificial Earth Satellites and the Problems of Space
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From Moon to Earth, by P. I. Yevdokimov, 5 pp.
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Stations ~~M~~ in the Cosmos, (NY-6867)

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~~1960~~ 1960, pp 413-429.

*JPRS

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1959, pp 1-363.

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Pt Belvoir
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ID 2204030866

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Station Outside the Earth, by B.V. Lyapunov.
RUSSIAN, bk, Stantsiya Vno Zemli, 1963,
161 pp. 9700278-V
FFD-MT-64-531

Sci/Aerospace
May 66

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1. INVESTIGATION ^P IN COMPLETION

505

Self-Check
Nov 1992

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ASLIB-GF 57

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Aug 58

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Zhakova.

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Aug 59

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